



SAFETY DATA SHEET

Issue Date 28-May-2015

Revision Date 27-May-2016

Version (

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name Titanium Alloy

Other means of identification

Product Code

FRP003

Synonyms

ATI CP1™, ATI CP1-MIL™, AL 611 TITANIUM, AL 6111 (CP-11), AL 6412 (CP-12), AL 616 (CP-16), AL 6171 (CP-17), AL 618 (CP-18), ATI CP2™, ATI CP2-MIL™, AL 612, ATI 6-4 ELI™, 6Al-4V ELI, ATI CP3™, ATI CP3-MIL™, AL 613, ATI CP4™, ATI CP4-MIL™, AL614, ATI 425® ALLOY, ATI 6-4™, AL 615, AL 617 (CP-7), ATI 3-2.5™, AL 619, ASTM Grade 21, TITANIUM ALLOY (7-4) Ti-7 Al-4 Mo, ATI 15-333™, Titanium Alloy 15-3-3-3

Recommended use of the chemical and restrictions on use

Recommended Use Titanium alloy product manufacture.

Uses advised against

Details of the supplier of the safety data sheet

Manufacturer Address

ATI, 1000 Six PPG Place, Pittsburgh, PA
15222 USA

Emergency telephone number

Emergency Telephone Chemtrec: 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Label elements

Emergency Overview

Appearance Various massive product forms	Physical state Solid	Odor Odorless
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Hazards not otherwise classified (HNOC)

Not applicable

Other Information

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated: Titanium dioxide an IARC Group 2B carcinogen, Vanadium pentoxide (V2O5) affects eyes, skin, respiratory system.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms

ATI CP1™, ATI CP1-MIL™, AL 611 TITANIUM, AL 6111 (CP-11), AL 6412 (CP-12), AL 616 (CP-16), AL 6171 (CP-17), AL 618 (CP-18), ATI CP2™, ATI CP2-MIL™, AL 612, ATI 6-4 ELI™, 6Al-4V ELI, ATI CP3™, ATI CP3-MIL™, AL 613, ATI CP4™, ATI CP4-MIL™, AL614, ATI 425® ALLOY, ATI 6-4™, AL 615, AL 617 (CP-7), ATI 3-2.5™, AL 619, ASTM Grade 21, TITANIUM ALLOY (7-4) Ti-7 Al-4 Mo, ATI 15-333™, Titanium Alloy 15-3-3-3.

Chemical Name	CAS No.	Weight-%
Titanium	7440-32-6	88-100
Aluminum	7429-90-5	0-7
Vanadium	7440-62-2	0-4.5
Nickel	7440-02-0	0-0.9

4. FIRST AID MEASURES

First aid measures

Eye contact	In the case of particles coming in contact with eyes during processing, treat as with any foreign object.
Skin Contact	In the case of skin irritation or allergic reactions see a physician.
Inhalation	If excessive amounts of smoke, fume, or particulate are inhaled during processing, remove to fresh air and consult a qualified health professional.
Ingestion	Not an expected route of exposure.

Most important symptoms and effects, both acute and delayed

Symptoms May cause allergic skin reaction.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Not flammable in the form of this product as distributed, flammable as finely divided particles or pieces resulting from processing of this product. Smother with salt (NaCl) or class D dry powder fire extinguisher.

Unsuitable extinguishing media Do not spray water on burning metal as an explosion may occur. This explosive characteristic is caused by the hydrogen and steam generated by the reaction of water with the burning material.

Specific hazards arising from the chemical

Intense heat. Very fine, high surface area material resulting from grinding, buffing, polishing, or similar processes of this product may ignite spontaneously at room temperature. WARNING: Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

Hazardous combustion products Titanium dioxide an IARC Group 2B carcinogen. Vanadium pentoxide (V2O5) affects eyes, skin, respiratory system.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH approved (or equivalent) respirator and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required.

For emergency responders Use personal protective equipment as required.

Environmental precautions

Environmental precautions Not applicable to massive product.

Methods and material for containment and cleaning up

Methods for containment Not applicable to massive product.

Methods for cleaning up Not applicable to massive product.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Very fine, high surface area material resulting from grinding, buffing, polishing, or similar processes of this product may ignite spontaneously at room temperature. WARNING: Fine particles resulting from grinding, buffing, polishing, or similar processes of this product may form combustible dust-air mixtures. Keep particles away from all ignition sources including heat, sparks, and flame. Prevent dust accumulations to minimize combustible dust hazard.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep chips, turnings, dust, and other small particles away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

Incompatible materials Dissolves in hydrofluoric acid, Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following: chlorine, bromine, halocarbons, carbon tetrachloride, carbon tetrafluoride, freon.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL
Titanium 7440-32-6	-	-
Aluminum 7429-90-5	TWA: 1 mg/m ³ respirable fraction	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction
Vanadium 7440-62-2	-	Ceiling: 0.5 mg/m ³ V2O5 respirable dust Ceiling: 0.1 mg/m ³ V2O5 fume
Nickel 7440-02-0	TWA: 1.5 mg/m ³ inhalable fraction	TWA: 1 mg/m ³

Appropriate engineering controls

Engineering Controls Avoid generation of uncontrolled particles.

Individual protection measures, such as personal protective equipment

Eye/face protection When airborne particles may be present, appropriate eye protection is recommended. For example, tight-fitting goggles, foam-lined safety glasses or other protective equipment that shield the eyes from particles.

Skin and body protection	Fire/flamm resistant/retardant clothing may be appropriate during hot work with the product. Cut-resistant gloves and/or protective clothing may be appropriate when sharp surfaces are present.
Respiratory protection	When particulates/fumes/gases are generated and if exposure limits are exceeded or irritation is experienced, proper approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminat concentrations. Respiratory protection must be provided in accordance with current local regulations.
General Hygiene Considerations	Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Solid	Odor	Odorless
Appearance	Various massive product forms	Odor threshold	Not applicable
Color	metallic, gray or silver		
Property	Values	Remarks • Method	
pH	-		
Melting point/freezing point	1540-1670 °C / 2800-3040 °F		
Boiling point / boiling range	-		
Flash point	-		
Evaporation rate	-	Not applicable	
Flammability (solid, gas)	-	Not flammable in the form of this product as distributed, flammable as finely divided particles or pieces resulting from processing of this product	
Flammability Limit in Air		Not applicable	
Upper flammability limit:	-		
Lower flammability limit:	-		
Vapor pressure	-	Not applicable	
Vapor density	-	Not applicable	
Specific Gravity	4.5		
Water solubility	Insoluble	Insoluble	
Solubility in other solvents	-	Not applicable	
Partition coefficient	-	Not applicable	
Autoignition temperature	-	Not applicable	
Decomposition temperature	-	Not applicable	
Kinematic viscosity	-	Not applicable	
Dynamic viscosity	-	Not applicable	
Explosive properties	Not applicable		
Oxidizing properties	Not applicable		

Other Information

Softening point	-
Molecular weight	-
VOC Content (%)	Not applicable
Density	-
Bulk density	-

10. STABILITY AND REACTIVITY

Reactivity

Not applicable

Chemical stability

Stable under normal conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous polymerization Hazardous polymerization does not occur.**Conditions to avoid**

Dust formation and dust accumulation;

Incompatible materials

Dissolves in hydrofluoric acid, Ignites in the presence of fluorine. When heated above 200°C, reacts exothermically with the following: chlorine, bromine, halocarbons, carbon tetrachloride, carbon tetrafluoride, freon.

Hazardous Decomposition Products

When product is subjected to welding, burning, melting, sawing, brazing, grinding, buffing, polishing, or other similar heat-generating processes, the following potentially hazardous airborne particles and/or fumes may be generated. Titanium dioxide an IARC Group 2B carcinogen. Vanadium pentoxide (V2O5) affects eyes, skin, respiratory system.

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure****Product Information****Inhalation** Not an expected route of exposure for product in massive form.**Eye contact** Not an expected route of exposure for product in massive form.**Skin Contact** May cause sensitization by skin contact.**Ingestion** Not an expected route of exposure for product in massive form.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Titanium 7440-32-6	> 5000 mg/kg bw	-	-
Aluminum 7429-90-5	15,900 mg/kg bw	-	> 1 mg/L
Vanadium 7440-62-2	> 2000 mg/kg bw	-	-
Nickel 7440-02-0	> 9000 mg/kg bw	-	> 10.2 mg/L

Information on toxicological effects**Symptoms** May cause sensitization by skin contact.**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

Acute toxicity Product not classified.
Skin corrosion/irritation Product not classified.
Serious eye damage/eye irritation Product not classified.
Sensitization May cause sensitization by skin contact.
Germ cell mutagenicity Product not classified.
Carcinogenicity Product not classified.

Chemical Name	ACGIH	IARC	NTP	OSHA
Nickel 7440-02-0		Group 1 Group 2B	Known Reasonably Anticipated	X

Reproductive toxicity Product not classified.
STOT - single exposure Product not classified.
STOT - repeated exposure Product not classified.
Aspiration hazard Product not classified.

12. ECOLOGICAL INFORMATION

Ecotoxicity

This product as shipped is not classified for aquatic toxicity.

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Titanium 7440-32-6	The 72 h EC50 of titanium dioxide to <i>Pseudokirchneriella subcapitata</i> was 61 mg of TiO ₂ /L.	The 96 h LC50 of titanium dioxide to <i>Cyprinodon variegatus</i> was greater than 10,000 mg of TiO ₂ /L. The 96 h LC50 of titanium dioxide to <i>Pimephales promelas</i> was greater than 1,000 mg of TiO ₂ /L.	The 3 h EC50 of titanium dioxide for activated sludge were greater than 1000 mg/L.	The 48 h EC50 of titanium dioxide to <i>Daphnia Magna</i> was greater than 1000 mg of TiO ₂ /L.
Aluminum 7429-90-5	The 96-h EC50 values for reduction of biomass of <i>Pseudokirchneriella subcapitata</i> in AAP-Medium at pH 6, 7, and 8 were estimated as 20.1, 5.4, and 150.6 µg/L, respectively, for dissolved Al.	The 96 h LC50 of aluminum to <i>Oncorhynchus mykiss</i> was 7.4 mg of Al/L at pH 6.5 and 14.6 mg of Al/L at pH 7.5	-	The 48-hr LC50 for <i>Ceriodaphnia dubia</i> exposed to Aluminum chloride increased from 0.72 to greater than 99.6 mg/L with water hardness increasing from 25 to 200 mg/L.
Vanadium 7440-62-2	The 72 h EC50 of vanadium pentoxide to <i>Desmodesmus subspicatus</i> was 2,907 ug of V/L.	The 96 h LC50 of vanadium pentoxide to <i>Pimephales promelas</i> was 1,850 ug of V/L.	The 3 h EC50 of sodium metavanadate for activated sludge was greater than 100 mg/L.	The 48 h EC50 of sodium vanadate to <i>Daphnia magna</i> was 2,661 ug of V/L.
Nickel 7440-02-0	NOEC/EC10 values range from 12.3 µg/l for <i>Scenedesmus accuminatus</i> to 425 µg/l for <i>Pseudokirchneriella subcapitata</i> .	The 96h LC50s values range from 0.4 mg Ni/L for <i>Pimephales promelas</i> to 320 mg Ni/L for <i>Brachydanio rerio</i> .	The 30 min EC50 of nickel for activated sludge was 33 mg Ni/L.	The 48h LC50s values range from 0.013 mg Ni/L for <i>Ceriodaphnia dubia</i> to 4970 mg Ni/L for <i>Daphnia magna</i> .

Persistence and degradability

Bioaccumulation

Other adverse effects

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging None anticipated.

This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. TRANSPORT INFORMATION

DOT Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
 DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
 EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
 ENCS - Japan Existing and New Chemical Substances
 IECSC - China Inventory of Existing Chemical Substances
 KECL - Korean Existing and Evaluated Chemical Substances
 PICCS - Philippines Inventory of Chemicals and Chemical Substances
 AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372: Chromium (Cr)

Chemical Name	CAS No.	Weight-%	SARA 313 - Threshold Values %
Nickel - 7440-02-0	7440-02-0	0-0.9	0.1

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Nickel 7440-02-0		X	X	

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs
Nickel 7440-02-0	100 lb

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
Nickel - 7440-02-0	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Titanium 7440-32-6	X		
Aluminum 7429-90-5	X	X	X
Vanadium 7440-62-2	X	X	X
Nickel 7440-02-0	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

NFPA	Health hazards 0	Flammability 0	Instability 0	Physical and Chemical Properties -
HMIS	Health hazards 1*	Flammability 0	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>	<i>* = Chronic Health Hazard</i>			

Issue Date 28-May-2015

Revision Date 27-May-2016

Revision Note

Updated Section(s): 1, 3, 7

Note:

The information provided in this safety data sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet

Additional information available from: Safety data sheets and labels available at ATImetals.com